APICS

APICS CERTIFIED IN PLANNING AND INVENTORY MANAGEMENT (CPIM)
2024 to 2025 Change Document

The 2025 APICS CPIM Learning System has been updated with minor changes. This document lists the highlights of these changes. It does not cover specific sentence changes or typos.

APICS CPIM 2024 Content	APICS CPIM 2025 Content
Book Breakdown	3 books (443, 517, and 436 pages, respectively)
Module and Section Breakdown	Same as CPIM 2024
Content	Changes to any content or slides noted below.
Quizzes	Changes to any test items noted below.
Videos	Same as CPIM 2024
Slides	Same as CPIM 2024, 895 slides that correspond to the content

Where is the content?

The following outline identifies the content within the new 2025 Learning System in the right column. The location of the 2024 learning system content is listed on the left. Moves and changes are indicated in the 2025 column.

APICS CPIM 2024 Learning System	APICS CPIM 2025 Learning System
MODULE 1: SUPPLY CHAINS AND STRATEGY	
Section A: Supply Chains, the Environment, and Strategy	The following test items were revised: • ASCM2237 • ASCM2283 • ASCM2271
Section B: Strategic Scope and Objectives	
Section C: Developing and Managing Organizational Strategy	The following test items were revised: • ASCM2359 • ASCM2367
Section D: Functional and Operational Strategies	The following test items were revised: • ASCM2395 • ASCM2401
Section E: Environments, Processes, and Layouts	The following test items were revised: • ASCM2508 • ASCM2512 • ASCM2583 • ASCM2588
Section F: Performance Monitoring and KPIs	The following test items were revised:

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	• ASCM2631
Section G: Risk Management	• Updated Discussion of Net Present Value on page 1-249 and corresponding slide. The following test items were revised: • ASCM2637
Section H: Capital Equipment and Facilities	The following test items were revised: • ASCM2659 • ASCM2660
Section I: Sustainability Strategies	The following test items were revised: • ASCM4133
MODULE 2: SALES AND OPERATIONS PLANNING	
Section A: S&OP Purpose and Process	
Section B: Aggregate Demand and Supply Plans	The following test items were revised: • ASCM2801 • ASCM2880
Section C: Reconciling S&OP Plans	
MODULE 3: DEMAND	
Section A: Demand Management	
Section B: Sources of Demand/Forecasting	The following test items were revised: • ASCM3007
Section C: Forecast Performance	The following test items were revised: • ASCM3084 • ASCM3122
MODULE 4: SUPPLY	
Section A: Creating and Validating the Master Schedule	• Slide 23 reordered to become slide 43 The following test items were revised: • ASCM3161 • ASCM3181 • ASCM3199 • ASCM3200
Section B: Using and Maintaining the Master Schedule	• Revised discussion on techniques used by the master scheduler The following test items were revised: • ASCM3228

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	• ASCM3249 • ASCM3256 • ASCM3265 • ASCM3282
Section C: Material Requirements Planning	• Added Dictionary definitions to page 4-96 • Revised Graphic and speaker notes on slide 79. The following test items were revised: • ASCM3364 • ASCM3367 • ASCM3401
Section D: CRP and Scheduling	The following test items were revised: • ASCM3433
Section E: Suppliers and Purchasing	The following test items were revised: • ASCM3505 • ASCM3509 • ASCM2947
Section F: Changes and Product Life Cycle Management	• Clarified discussion of NPI on page 4-217 The following test items were revised: • ASCM3585 • ASCM3639
MODULE 5: DETAILED SCHEDULES	
Section A: Planning Detailed Schedules	• Corrected Error in Exhibit 5-10 in "Gantt Charts and Control Boards" • On page 5-25 updated error where "minus" sign was showing in answer for Order B of CR calculation. The following test items were revised: • ASCM3620 • ASCM3661 • ASCM3677
Section B: Scheduling and PAC Methods	• Deleted discussion and corresponding slide (slide 46) of Queue lead time.

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	• Updated Error where MTO was referred as "Make-to-Stock" rather than "Make-to-Order". The following test items were revised: • ASCM3740 • ASCM3741 • ASCM3831
Section C: Creating Production and Service Schedules	• Revised "overcapacity" on page 5-146 to "undercapacity". The following test items were revised: • ASCM3926 • ASCM3971
Section D: Managing Detailed Schedules and Scheduling Materials	
MODULE 6: INVENTORY	
Section A: Inventory Planning	• Revised Discussion of ERP Systems on page 6-20
Section B: Inventory and Product Costs, Values, and Metrics	The following test items were revised: • ASCM4069 • ASCM4070 • ASCM4072 • ASCM4095
Section C: Itemized Inventory Management	• On page 8-86 updated last paragraph: "In a pull system, demand is matched to supply." to "supply is matched to demand." The following test items were revised: • ASCM4242 • ASCM4268
Section D: Inventory Control	The following test items were revised: • ASCM4315
MODULE 7: DISTRIBUTION	
Section A: Planning Distribution	• Updated Discussion of "Distance" and "Tapering Rate" on page 7-45
Section B: Replenishment / Order Management / Reverse Logistics	• In Exhibit 7-41, moved the 70 in planned shipment release from period 5 to period 4. • Deleted MTS and MTO from the table on page 5-36

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	The following test items were revised: • ASCM4418
Section C: Waste Hierarchy and Reverse Logistics	The following test items were revised: • ASCM4165
MODULE 8: QUALITY, TECHNOLOGY, AND CONTINUOUS IMPROVEMENT	
Section A: Quality,	• Updated Notes and Graphic on Slide 34 • Revised same way in several slides, Seven new tools to list Prioritization chart as primary term and Matrix data analysis chart as secondary term. The following test items were revised: • ASCM4580
Section B: Technology	
Section C: Continuous Improvement	The following test items were revised: • ASCM4738 • ASCM4786 • ASCM4787 • ASCM4791 • ASCM3113 • ASCM4812